bulletin of the chemical society of Japan, vol. 48(2), 713—714 (1975)

## Densities and Molar Volumes of Molten Binary PrCl<sub>3</sub>-KCl, PrCl<sub>3</sub>-NaCl, PrCl<sub>3</sub>-CaCl<sub>2</sub>, NdCl<sub>3</sub>-KCl, NdCl<sub>3</sub>-NaCl, NdCl<sub>3</sub>-CaCl<sub>2</sub> Systems

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**Synopsis.** The densities of PrCl<sub>3</sub>, NdCl<sub>3</sub>, PrCl<sub>3</sub>–KCl, PrCl<sub>3</sub>–NaCl, PrCl<sub>3</sub>–CaCl<sub>2</sub>, NdCl<sub>3</sub>–KCl, NdCl<sub>3</sub>–NaCl, and NdCl<sub>3</sub>–CaCl<sub>2</sub> melts measured dilatometrically were represented by the empirical equations as functions of temperature. The molar volumes of the melts were calculated from the density data.

Densities and molar volumes of molten salts are the important properties in thermodynamic considerations, and are necessary to calculate the molar quantities. The ideal solution has the additivities of extensive properties except for entropy. Therefore, very few is known to have ideal behavior among the real mixture melts, but there are several molten mixture systems that have approximately the additive behavior for some of the extensive properties. In the previous paper, we reported on the densities and molar volume isotherms of molten YCl3-KCl, YCl3-NaCl, YCl<sub>3</sub>-KCl-NaCl systems.<sup>1)</sup> In the present experiment, the densities of 6 binary mixture systems (PrCl<sub>3</sub>-KCl, -NaCl, -CaCl<sub>2</sub>, and NdCl<sub>3</sub>-KCl, -NaCl, -CaCl<sub>2</sub>) in the molten state were measured, and the molar volume isotherm equations of these melts at 800 and 1000 °C were calculated.

## **Experimental**

Materials. PrCl<sub>3</sub> and NdCl<sub>3</sub> were prepared by heating the respective rare-earth oxide with NH<sub>4</sub>Cl at 350 and 370 °C, respectively, for 1.5 hr in evacuating with a rotary pump. The mixing ratio of NH<sub>4</sub>Cl for each oxide was 2.5 times the theoretical amount. The chlorides were then purified by heating at about 850 °C in vacuo to remove the excess amount of NH<sub>4</sub>Cl by sublimation. The analysis of impurities in the purified chlorides are shown in Table 1. The ratios of rare-earth and chlorine elements were 1:2.96 for both chlorides.

KCl, NaCl, and CaCl<sub>2</sub> were dried by heating in vacuo for 5 hr or more at the temperature lower by about 50 °C than the melting points of the salts.

Density Measurement. The dilatometric method was used. A dilatometer was made of transparent silica, and the volume of a dilatometer was determined by use of distilled

Table 1. Impurities in PrCl<sub>3</sub> and NdCl<sub>3</sub><sup>a)</sup>

$\operatorname{PrCl}_3$		$\mathrm{NdCl}_3$	
Element	Content (ppm)	Element	Content (ppm)
La	<50	Ce	160
Ce	<30	$\mathbf{Pr}$	<30
Nd	<20	$\mathbf{Sm}$	27
Sm	<20	Eu	<30

a) Fluorescent X-ray analysis.

water at room temperature because the thermal expansion coefficient of quartz is very smaller than that of molten salts. In the measurement the meniscus of melt in a dilatometer was read with a cathetometer.

## Results and Discussion

Densities of Molten PrCl<sub>3</sub> and NdCl<sub>3</sub>. Since the change in density of molten salt with increasing temperature is linear, the densities of molten PrCl<sub>3</sub> and NdCl<sub>3</sub> were represented by the following empirical equations as functions of temperature by use of the method of least squares for the density data observed.

 $PrCl_3$ ;  $d=4.139-1.030\times10^{-3} t$  (850 $\leq t \leq 1000$ )

 $\sigma = 0.017$ 

 $NdCl_3$ ;  $d=3.992-0.8047\times10^{-3} t$  (802 $\leq t \leq 1009$ )

 $\sigma = 0.011$ 

where d is the density of  $PrCl_3$  or  $NdCl_3$  melt in  $g/cm^3$ , t the temperature in °C.  $\sigma$  is the standard error of estimate in density equations in  $g/cm^3$ . The results were in fairly good agreement with the densities reported by Cho *et al.*<sup>2)</sup>

Densities of Six Binary Systems. The density equations of molten mixtures in various compositions of six binary systems are shown in Table 2.

Molar Volumes of Binary Systems. Molar volume of mixture melt is calculated by the equation,  $V_{\rm mix} = \sum (X_i \cdot M_i)/d_{\rm mix}$ , where  $V_{\rm mix}$  is the molar volume of the mixture melt,  $X_i$  the mole fraction of *i*-th component,  $M_i$  the molecular weight, and  $d_{\rm mix}$  the density of the melt. The molar volume isotherm of PrCl<sub>3</sub>–KCl system at 800 and 1000 °C are shown in Fig. 1. For six binary systems the molar volume isotherm equations are shown in Table 3.

The phase diagrams of binary PrCl<sub>3</sub>–NaCl<sup>3</sup>), PrCl<sub>3</sub>–CaCl<sub>2</sub>, NdCl<sub>3</sub>–NaCl,<sup>4</sup>) and NdCl<sub>3</sub>–CaCl<sub>2</sub><sup>4</sup>) systems

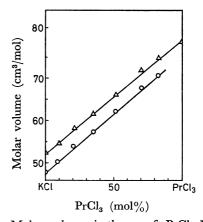


Fig. 1. Molar volume isotherm of PrCl<sub>3</sub>-KCl system at 800 and 1000 °C: ○-800 °C, △-1000 °C.

Table 2. Density equations of molten systems  $d=a+b\times 10^{-3}\,t$  d: g/cm³, t: °C

System Temp. $\sigma$ System Temp. $a$ $b$ range $(g/cm^3)$ $a$ $b$ range $(g/cm^3)$ $a$ $b$ range $(g/cm^3)$ $a$ $b$ range $(g/cm^3)$	ge (g/cm²)				
10/ 10/10-2 (00)10 2 10/ 10/10 2 (0)					
mol% mol% $\times 10^{-3}$ (°C) $\times 10^{-2}$ mol% mol% $\times 10^{-3}$ (°C)	$\times 10^{-2}$				
(a) PrCl <sub>3</sub> -KCl (d) NdCl <sub>3</sub> -KCl					
$0.0  100.0  2.011  -0.609  849 - 1008  0.123 \qquad \qquad 0.0  100.0  2.011  -0.609  849 - 1008  0.00  100.0  0.00 $	1000 0.123				
8.9 91.1 2.131 -0.539 800-958 0.489 15.2 84.8 2.377 -0.615 820-	1005 0.205				
20.5 79.5 2.416 -0.571 800-1000 0.701 28.4 71.6 2.662 -0.640 832-	1010 0.304				
33.8 66.2 2.777 -0.707 803—1000 0.286 42.4 57.6 3.048 -0.738 810-	1010 0.695				
50.3 $49.7$ $3.149$ $-0.761$ $800-1000$ $0.320$ $59.3$ $40.7$ $3.433$ $-0.828$ $748-$	1008 1.13				
68.5 $31.5$ $3.532$ $-0.898$ $800-1000$ $1.07$ $69.7$ $30.3$ $3.638$ $-0.885$ $772-$	1010 1.21				
81.4 18.6 3.721 -0.874 820-1000 1.01 86.2 13.8 3.850 -0.875 724-	1004 0.821				
(b) PrCl <sub>3</sub> -NaCl (e) NdCl <sub>3</sub> -NaCl					
$0.0  100.0  2.024  -0.573  838 - 1021  0.375 \qquad \qquad 0.0  100.0  2.024  -0.573  838 - 1021  0.375 \qquad \qquad 0.0  100.0  2.024  -0.573  838 - 1021  0.375  0.0  100.0  0.00  0$	1021 0.375				
11.6 88.4 2.503 -0.666 840-1005 0.678 12.5 87.5 2.376 -0.537 858-	1011 6.88				
25.8 74.2 2.772 -0.610 810-1000 0.701 26.2 73.8 2.843 -0.692 820-	1010 1.03				
39.4   60.6   3.046   -0.671   830 -1000   0.769   39.3   60.7   3.154   -0.720   743 -0.720   743   60.7   743	1010 0.336				
61.9 $38.1$ $3.429$ $-0.708$ $825$ $-1000$ $0.311$ $55.3$ $44.7$ $3.489$ $-0.783$ $750$ $-$	1009 0.581				
75.2 $24.8$ $3.648$ $-0.711$ $820-1000$ $0.392$ $68.5$ $31.5$ $3.696$ $-0.857$ $732-$	1008 1.94				
(c) PrCl <sub>3</sub> -CaCl <sub>2</sub> 85.0 15.0 3.890 -0.843 748-	1000 0.500				
$0.0  100.0  2.473  -0.424  825-1011  0.504 \qquad \text{(f)}  \text{NdCl}_3-\text{CaCl}_2$					
9.7  90.3  2.639  -0.487  800 -1000  0.155  0.0  100.0  2.473  -0.424  825 -1000  0.000	1011 0.504				
20.6 79.4 2.867 -0.518 800-1000 0.132 14.4 85.6 2.684 -0.442 820-	1003 0.590				
35.2 64.8 3.143 -0.586 800-1000 0.321 27.2 72.8 3.054 -0.623 730-	1010 1.12				
50.7 49.3 3.377 -0.664 800-1000 0.207 45.4 54.5 3.356 -0.688 730-	1024 1.21				
66.8   33.2   3.685   -0.820   800   -1000   0.512   60.8   39.2   3.560   -0.701   733   -0.800   7333   733   733   733   733   733   733   733   733   733   733   733   733   733   733	1009 1.42				
80.3 $19.7$ $3.844$ $-0.793$ $820-1000$ $0.527$ $74.5$ $25.5$ $3.760$ $-0.794$ $730-$	1011 2.28				
84.5 15.5 3.837 -0.737 740-	1018 0.813				

Table 3. Molar volume isotherm equations of binary mixture systems in molten state

Binary system	Temp.	$V_{ ext{mix}} = A + BX$ $(V_{ ext{mix}}:  ext{cm}^3/ ext{mol},$ $X:  ext{mole fraction})$	$\sigma$ (cm³/mol)
PrCl <sub>3</sub> -KCl	{ 800 1000	$V_{\text{mix}} = 50.5 + 25.3X$ $V_{\text{mix}} = 54.2 + 26.4X$	1.71 1.46
PrCl <sub>3</sub> –NaCl	{ 800 {1000	$V_{\text{mix}} = 37.2 + 37.7X$ $V_{\text{mix}} = 39.8 + 39.3X$	1.07 1.17
PrCl <sub>3</sub> -CaCl <sub>3</sub>	$\begin{cases} 800 \\ 1000 \end{cases}$	$V_{\text{mix}} = 52.3 + 21.5X$ $V_{\text{mix}} = 54.4 + 24.0X$	1.09 1.56
NdCl <sub>3</sub> -KCl	800 {1000	$V_{\text{mix}} = 49.8 + 25.4X$ $V_{\text{mix}} = 53.7 + 25.5X$	$\substack{0.98\\0.80}$
NdCl <sub>3</sub> -NaC	$1 \begin{cases} 800 \\ 1000 \end{cases}$	$V_{\text{mix}} = 37.5 + 37.2X$ $V_{\text{mix}} = 40.2 + 38.4X$	$\begin{array}{c} 0.51 \\ 0.59 \end{array}$
NdCl <sub>3</sub> -CaC	$l_2 \begin{cases} 800 \\ 1000 \end{cases}$	$V_{\text{mix}} = 52.3 + 22.0X$ $V_{\text{mix}} = 54.6 + 23.6X$	0.81 0.84

X: mole fraction of rare-earth chloride in mixture melt

indicate the simple eutectic melts, and have no intermediate compounds. The linear molar volume isotherms of these systems at 800 and 1000  $^{\circ}\mathrm{C}$  are the reasonable results, which may suggest the random

mixing of ions in molten state. But the phase diagrams of  $PrCl_3$ – $KCl^{3,5}$ ) and  $NdCl_3$ – $KCl^{5}$ ) systems show the formation of intermediate compounds, and though the existance of complex ions in these mixture melts might be expected, the molar volume isotherms at 800 and 1000 °C have the linear behaviors.

The authors with to thank Mr. Matsuji Sato for assistance in the analysis of materials, and wish to thank Mr. Osamu Ugazin for his capable assistance in this work.

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